

WHAT IS CLAIMED IS:

1. A process for separating difluoromethane (HFC-32) from at least one halocarbon of a first mixture comprising difluoromethane (HFC-32) and halocarbon selected from the group consisting of chlorodifluoromethane (CFC-12), 1,1,1-trifluoroethane (HFC-143a), chloropentafluoroethane (CFC-115), and pentafluoroethane (HFC-125), comprising the steps of:
 - 5 contacting the first mixture with an extractive agent selected from the group consisting of:
 - 10 hydrocarbon extractive agents comprising hydrocarbons having from 5 to 9 carbon atoms and having a normal boiling point greater than about 30°C and less than about 155°C,
 - 15 oxygen-containing extractive agents comprising alcohols having a normal boiling point greater than about 60°C and less than about 100°C and represented by the formula $C_xH_{2x+1}OH$, wherein x is from 1 to 3, and ketones having a normal boiling point greater than about 50°C and less than about 110°C and represented by the formula $C_yH_{2y+1}COC_zH_{2z+1}$, wherein y and z are 1 or greater and y+z is at most 5, and
 - 20 chlorocarbon extractive agents comprising chlorocarbons having a normal boiling point greater than about 39°C and less than about 150°C and represented by the formula $C_sH_{2s+2}Cl_t$, wherein s is 1 or 2 and t is from 2 to 4 to form a second mixture,
 - 25 separating difluoromethane (HFC-32) from at least one halocarbon of the second mixture by extractively distilling the second mixture, and
 - 30 recovering difluoromethane (HFC-32) substantially free of at least one halocarbon, with the proviso that when the halocarbon is pentafluoroethane (HFC-125), the chlorocarbon extractive agent may not be methylene chloride.
2. The process of Claim 1 wherein the hydrocarbon extractive agent is selected from the group consisting of hydrocarbons having 5 to 7 carbon atoms and having a normal boiling point greater than about 30°C and less than about 110 °C.
3. The process of Claim 2 wherein the hydrocarbon extractive agent is selected from the group consisting of n-pentane, 2-methylpentane, 3-methylpentane, cyclopentane, methylcyclopentane, n-hexane, cyclohexane and n-heptane.

4. The process of Claim 1 wherein the oxygen-containing extractive agent is selected from the group consisting of methanol, ethanol, propanol, isopropanol, propanone, and butanone.

5 5. The process of Claim 1 wherein the chlorocarbon extractive agent is methylene chloride.

6. The process of Claim 1 wherein the difluoromethane (HFC-32) recovered from the second mixture contains less than about 50 ppmw halocarbon.

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7. The process of Claim 1 wherein the difluoromethane (HFC-32) recovered from the second mixture contains less than about 0.1 ppmw halocarbon.

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8. The process of Claim 1 further comprising recycling at least a portion of the extractive agent obtained from the extractive distillation of said separation step for use in preparation of the second mixture of said contacting step.

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9. The process of Claim 1 wherein the extractive distillation is performed at a pressure from about 15 to 350 psia.

10. The process of Claim 1 wherein the extractive distillation is performed using a reflux ratio of from about 1/1 to about 10/1.

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11. The process of Claim 1 wherein the difluoromethane (HFC-32) and halocarbon of the first mixture are an azeotropic composition.

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